

# CHAMELEON/MAX-LIFE™ NUT WELDING ELECTRODES

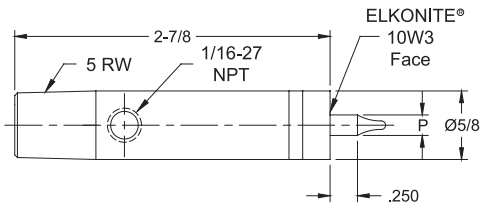
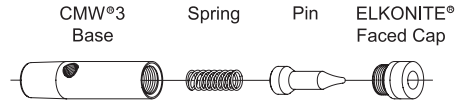


Phone: 866-634-8884

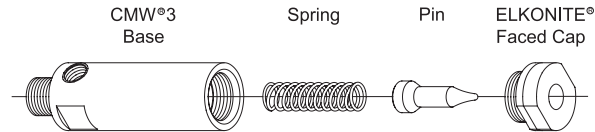
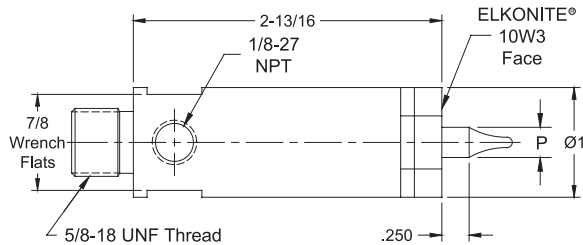
Fax: 866-239-6995

Email: cmw@cmwinc.com

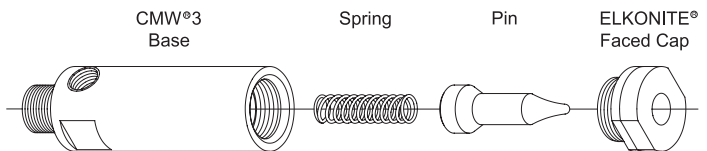
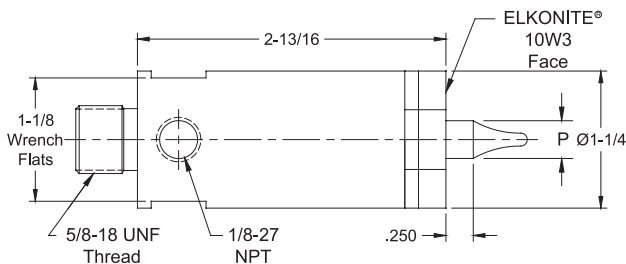
## CHAMELEON/MAX-LIFE™ NUT WELDING ELECTRODES



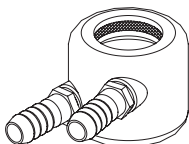
Nut Welding Assemblies	Nut Thread Size	Pin Dia. P	CMW®3 Base	Spring	Ceramic Coated Stainless Steel Pin	ELKONITE® Faced Cap
16-37725-04	#4	.142	16-37325	16-950078-01	16-950064-04	16-37725-C04
16-37725-05	#5	.158	16-37325	16-950078-01	16-950064-05	16-37725-C05
16-37725-06	#6	.173	16-37325	16-950078-01	16-950064-06	16-37725-C06
16-37725-M4	4MM	.187	16-37325	16-950078-01	16-950064-M4S	16-37725-CM4
16-37725-08	#8	.198	16-37325	16-950078-01	16-950064-08	16-37725-C08
16-37725-10	#10	.220	16-37325	16-950078-01	16-950064-10	16-37725-C10
16-37725-M5	5MM	.226	16-37325	16-950078-01	16-950064-M5S	16-37725-CM5
16-37725-12	#12	.250	16-37325	16-950078-01	16-950064-12	16-37725-C12
16-37725-M6	6MM	.266	16-37325	16-950078-01	16-950064-M6S	16-37725-CM6
16-37725-25	.250	.283	16-37325	16-950078-01	16-950064-25	16-37725-C25



Nut Welding Assemblies	Nut Thread Size	Pin Dia. P	CMW®3 Base	Spring	Ceramic Coated Stainless Steel Pin	ELKONITE® Faced Cap
16-37825-M4	4MM	.187	16-37825	16-950065-01	16-950064-M4	16-37825-CM4
16-37825-M5	5MM	.226	16-37825	16-950065-01	16-950064-M5	16-37825-CM5
16-37825-M6	6MM	.266	16-37825	16-950065-01	16-950064-M6	16-37825-CM6
16-37825-M7	7MM	.305	16-37825	16-950065-01	16-950064-M7	16-37825-CM7
16-37825-M8	8MM	.344	16-37825	16-950065-01	16-950064-M8	16-37825-CM8
16-37825-M9	9MM	.384	16-37825	16-950065-01	16-950064-M9	16-37825-CM9

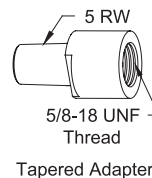


Nut Welding Assemblies	Nut Thread Size	Pin Dia. P	CMW®3 Base	Spring	Ceramic Coated Stainless Steel Pin	ELKONITE® Faced Cap
16-37826-M10	10MM	.423	16-37826	16-950065-01	16-950064-M10	16-37826-CM10
16-37826-M11	11MM	.463	16-37826	16-950065-01	16-950064-M11	16-37826-CM11
16-37826-M12	12MM	.502	16-37826	16-950065-01	16-950064-M12	16-37826-CM12
16-37826-M14	14MM	.581	16-37826	16-950065-01	16-950064-M14	16-37826-CM14



External Electrode Cooling Chamber

Electrode Dia.	Cooling Chamber Part No.	Tapered Adapter Part No.
5/8	18-1340	--
1	18-1342	18-7741
1-1/4	18-1343	18-7742



Tapered Adapter

- Electrode Assemblies 16-37825-XX and 16-37826-XXX may be used with 5/8-18 threaded holders 18-169, 18-170, 18-171, shown on page 32

- Electrode Assemblies 16-37825-XX and 16-37826-XXX may be used with Platen Mounted holders (page 61) by using adapter 18-7743 shown on page 31

All dimensions are in inches unless otherwise noted



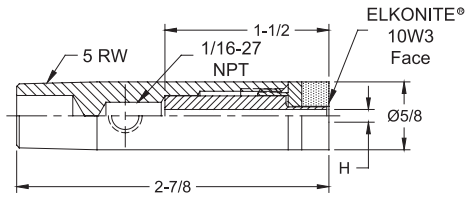
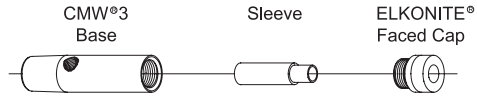
# CHAMELEON/MAX-LIFE™ STUD WELDING ELECTRODES

Phone: 866-634-8884

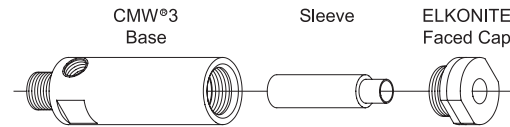
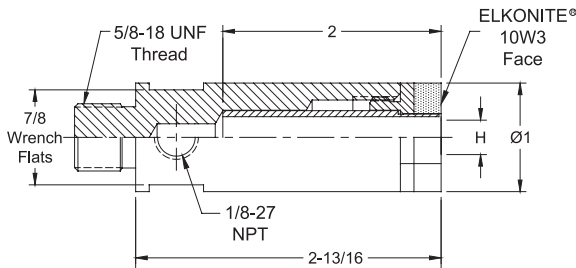
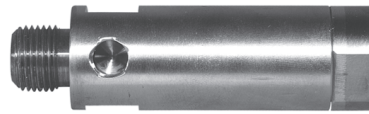
Fax: 866-239-6995

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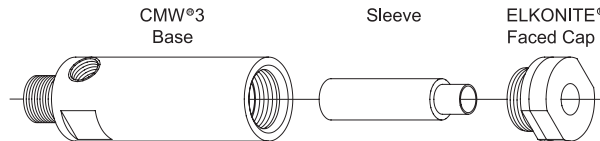
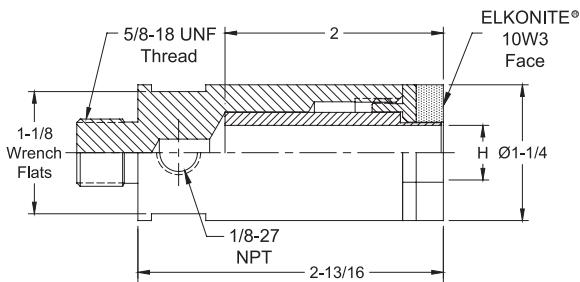
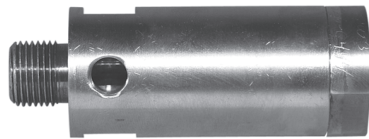
## CHAMELEON/MAX-LIFE™ STUD WELDING ELECTRODES



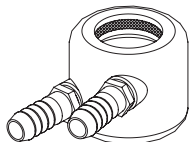
Stud Welding Assemblies	Screw Thread Size	Sleeve I.D. H	CMW#3 Base	Ceramic Coated Stainless Steel Sleeve	ELKONITE® Faced Cap
16-37325-116	#4	.116	16-37325	16-953116	16-37325-C116
16-37325-132	#5	.132	16-37325	16-953132	16-37325-C132
16-37325-140	#6	.140	16-37325	16-953140	16-37325-C140
16-37325-169	#8	.169	16-37325	16-953169	16-37325-C169
16-37325-169	4MM	.169	16-37325	16-953169	16-37325-C169
16-37325-191	#10	.191	16-37325	16-953191	16-37325-C191
16-37325-204	5MM	.204	16-37325	16-953204	16-37325-C204
16-37325-220	#12	.220	16-37325	16-953220	16-37325-C220
16-37325-243	6MM	.243	16-37325	16-953243S	16-37325-C243
16-37325-254	.250	.254	16-37325	16-953254S	16-37325-C254



Stud Welding Assemblies	Screw Thread Size	Sleeve I.D. H	CMW#3 Base	Ceramic Coated Stainless Steel Sleeve	ELKONITE® Faced Cap
16-37525-243	6MM	.243	16-37825	16-953243	16-37525-C243
16-37525-254	.250	.254	16-37825	16-953254	16-37525-C254
16-37525-320	.312	.320	16-37825	16-953320	16-37525-C320
16-37525-320	8MM	.320	16-37825	16-953320	16-37525-C320
16-37525-380	.375	.380	16-37825	16-953380	16-37525-C380

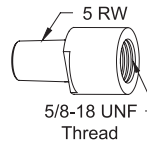


Stud Welding Assemblies	Screw Thread Size	Sleeve I.D. H	CMW#3 Base	Ceramic Coated Stainless Steel Sleeve	ELKONITE® Faced Cap
16-37526-399	10MM	.399	16-37526	16-953399	16-37526-C399
16-37526-444	.438	.444	16-37526	16-953444	16-37526-C444
16-37526-477	12MM	.477	16-37526	16-953477	16-37526-C477
16-37526-502	.500	.502	16-37526	16-953502	16-37526-C502
16-37526-630	.625	.630	16-37526	16-953630	16-37526-C630



External Electrode Cooling Chamber

Electrode Dia.	Cooling Chamber Part No.	Tapered Adapter Part No.
5/8	18-1340	--
1	18-1342	18-7741
1-1/4	18-1343	18-7742



Tapered Adapter

- Electrode Assemblies 16-37525-XXX and 16-37526-XXX may be used with 5/8-18 threaded holders 18-169, 18-170, 18-171, shown on page 32

- Electrode Assemblies 16-37525-XXX and 16-37526-XXX may be used with Platen Mounted holders (page 61) by using adapter 18-7743 shown on page 31